



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3394-041
Job Sheet 215412



Part No: D3394-041

Job Qty: 50 pcs

Part Name: Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/20

Job Tracking No:

Due Date: 12/3/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV B IPP Rev: A New Issue 06-01-06 JLM IPP REV:B NOW MADE IN HOUSE 10-03-02 JLM
VERIFIED BY:EC

Ship Via:

Bill of Materials

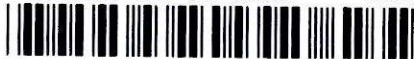
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	50 pcs		12/2/20	0.00	0.00	Purchasing - 1		<i>HL</i> NOV 25 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2 - 1 - Receive - B4B	50 pcs		12/2/20	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		<i>HL</i> NOV 25 2020
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S315830



Part: D3394-041

Job No: 215412

Serial No/Batch: S315830

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/25/20

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130	QC 6	50 pcs	12/2/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
170	Small Fab - 2 - B4B	50 pcs	12/3/20	0.00 1.04	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
180	QC 5	50 pcs	12/3/20	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
					QC 5 - 82
190	Packaging 3-1 - Stock - B4B	50 pcs	12/3/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B

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				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
200	QC 21 - SA	50	12/3/20	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

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DEC 03 2020

Part Op 100 - (Purchasing) Issue P.O:POHB047613 Possible Suplier:Metec MANUFACTURE AS PER DWG C OF C I
 Descriptions: REQUIRED 110 - (Receive & Inspect for Damage & Mat'l Certs)
 130 - (QC6- All purchased or subcontracted products)
 170 - (Small Fab) Assemble as per Dwg D3394
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

*Patrick Lussier***Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.5000 ft (.07 ea)	100-Purchasing	5175797
D3394-1P	Lug	50 pcs (1 ea)	100-Purchasing	5315821
MS35489-93	Grommet CAG 18	100 Ea (2 ea)	170-Small Fab - 2 - B4B	52294959174 5314611

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2423	4	460	0
	D3394-1P	50	0	0
170-Small Fab - 2 - B4B	MS35489-93	100	84	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047613



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047613

PO Date: 11/12/20

Due Date: 12/3/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	215389	D2731-3P	D2731 Rev.C			Lug As Per Dwg D2731 Rev.C	Firmed - X5		12/2/20	5 pcs	0 pcs	5 pcs	\$19.80/pcs	\$99.00
Line Item Note: PAINTED														
2	215384	D2731-3P	D2731 Rev.C			Lug As Per Dwg D2731 Rev.C	Firmed - X20		12/3/20	20 pcs	0 pcs	20 pcs	\$15.75/pcs	\$315.00
Line Item Note: UNPAINTED														
3	215412	D3394-1P	D3394			Lug : Various STC's As Per Dwg D3394 Rev. B	Firmed - X50		12/3/20	50 pcs	0 pcs	50 pcs	\$21.00/pcs	\$1,050.00
Line Item Note: PAINTED														
													Grand Total: \$1,464.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 11/25/20 8:09 AM dart.charest.martin



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
5	D2731-3P	Mounting Lug alodined and painted as per QSI005	C	S175797	919789	HB047613
20	D2731-3P- UNPAINTED	Mounting Lug, unpainted	C	S175797	-	HB047613
50	D3394-1P	Lug alodined and painted as per QSI005	B	S175797✓	006985-1	HB047613✓

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MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 28423
Shipment Date: 11/17/2020
Ship Via: Pick up at METEC
Order Number: 5248
Order Date: 2020-11-13

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB047613
Terms: Net 60 Days

Quantity

Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number
1	✓ 5	5	0	0	EA	DART-D2731-3P Mounting Lug alodined and painted as per QSI005	C	5248-01
2	✓ 20	20	0	0	EA	DART-D2731-3P-UNPAINTED Mounting Lug, unpainted	C	5248-02
3	50	50	0	0	EA	DART-D3394-1P Lug alodined and painted as per QSI005	B	5248-03

RECEIVED
NOV 24 2020
DART AEROSPACE LTD.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.